

# Work Order ID 96798

**\*96798\***

Page 1

Monday, February 04, 2013 2:39:16 PM

Item ID: D205-634-041

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Replacement Skidtube

Stop **\*NS2\***

Start Date: 2/4/2013 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 2/4/2013 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: *mf* Date: *13-2-4* Tooling:

Run Start **\*NR1\***

QC: Date: SPC (Y/N):

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2580-041	(DEO) Rev.E

240 0.00

**\*240\***

Packaging

Memo 0.00

Packaging

PULL FROM STOCK D205-634-011 X 1 B89296

REMOVE K10003 (TO TURN INTO A -041)X 1 B88440 AND RETURN TO STOCK UNDER ORIGINAL BATCH NUMBER

*(1x) 13/2/4*

250 Identify as per dwg & Stock Location: 0.00

**\*250\***

Packaging

Memo 0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

*(1x) 13/2/4*

DART AEROSPACE		1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7 TEL 1-613-532-5200 www.dartaero.com	
PATENT		CHG	CHG010
P/N	D205-634-011	STC	SH96-88
DESC.	Skidtube	STC	SR00563NY
LOT	B89296	STC	
MODEL	Bell 205/210/212/214/412/UH-1	STC	
TC APPROVAL # 09-89		MADE IN CANADA D2729-4	

**Work Order ID 96798****\*96798\***

Page 2

Monday, February 04, 2013 2:39:16 PM

Item ID: D205-634-041

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Replacement Skidtube

Stop **\*NS2\***Start Date: 2/4/2013 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 2/4/2013 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***  
Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
260 <b>*260*</b> QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00 0.00				J			
270 <b>*270*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							

SAS  
15  
13.2.4-041 at.  
CHG005

13/2/5 J

113-025

# Picklist Print

Monday, February 04, 2013 2:39:15 PM

Work Order ID: 96798  
Parent Item: D205-634-041  
Parent Item Name: Replacement Skidtube

Start Date: 2/4/2013 Required Date: 2/4/2013  
Start Qty: 1.00 Required Qty: 1.00

Comments: IPP Rev:N 02.08.28 FP was QC5 in Step 27; Added QC5 to Step 30  
KJ IPP Rev P 10.02.19 per PAR09-043 EC  
verified by:DD  
IPP Rev. O 06.02.28 Added paperwork EC  
IPP Rev:P 07-07-09 SS Wearplates & Gaskets JLM IPP Rev:Q 10.12.01 as per chg003  
DD verf:EC IPP REV:R 12.01.23 AS PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-011 Skidtube		Manufactured	No				Each	20.0000		1			

Location	Loc Qty	Loc Code
FG	4	
83758	1	
83760	1	
89293	1	
89297	1	
FG073	16	
85880	1	
85884	1	
86167	1	
89294	1	
89295	1	
89296	1	
89299	1	
89300	1	
89466	1	
89468	1	
92323	1	
92354	1	
92355	1	
92446	1	
92461	1	
92754	1	

1 Sh

# Picklist Print

Monday, February 04, 2013 2:39:16 PM

Page 2

Work Order ID: 96798

Parent Item: D205-634-041

Parent Item Name: Replacement Skidtube

Start Date: 2/4/2013

Required Date: 2/4/2013

Start Qty: 1.00

Required Qty: 1.00


K10003

Manufactured No

Each 4.0000

Saddle, D205-634-011

-1

88440 

Location

Loc Qty

Loc Code

PKG

4

89272

2

90102

2

# Picklist Print

August-24-12 12:55:53 PM

Page 1

Work Order ID: 89296  
Parent Item: D205-634-011  
Parent Item Name: Skidtube

Q6798

Start Date: 8/21/12

Required Date: 9/07/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:P02.08.28Removed QC5 from Step 5KJ  
IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC  
IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S 10.12.01 as per chg008  
DD verf:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D205-634-041  
Replacement Skidtube

Manufactured No

110

Each

8.0000

1

29469

Was pulled

12/09/10

## Location

## Loc Qty

## Loc Code

FG

2

56133

0

56134

0

56135

0

56136

0

56137

0

56565

0

56566

0

78063

1

85581

1

FG073

6

85442

1

85885

1

87804

1

87835

1

87841

1

88018

1

K10003

Saddle, D205-634-011

CH9010

Manufactured No

110

Each

0.0000

1

88440

Was pulled

12/09/12